

Date: Tuesday, 11/21/2006 1:34:27 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : SADDLE KIT

Job Number : 29615 -1

Estimate Number : 10532

P.O. Number : N/A

This Issue : 11/21/2006

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Previous Run : 29498

Type : SMALL /MED FAB

Part Number : K10003

Drawing Number : K10003

Project Number : N/A

Drawing Revision : C

Material : N/A

Due Date : 12/5/2006

Qty:

Um:

Each

Written By

Checked &amp; Approved By

Comment

Est: I 03.01.16 Reformat: Incorporated D205-641-011

KJ/RF

Est: J 06-07-25 As per DSI 9344

JLM

Est: K 06.11.17 Per K10003 Rev C

KJ

## Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels for D205-634-011 and D204-635-011 per PPP K10003

CHG005

2.0

D2570

Bushing

Comment: Qty.: 24.0000 Each(s)/Unit Total: 288.0000 Each(s)

Bushing

Pick:

Qty

Part Number

Description

Batch

24

D2570

Bushing

B29620 ✓

3.0

D2571

Saddle, Fwd, Out

Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Saddle, Fwd, Out

Pick:

Qty

Part Number

Description

Batch

1

D2571

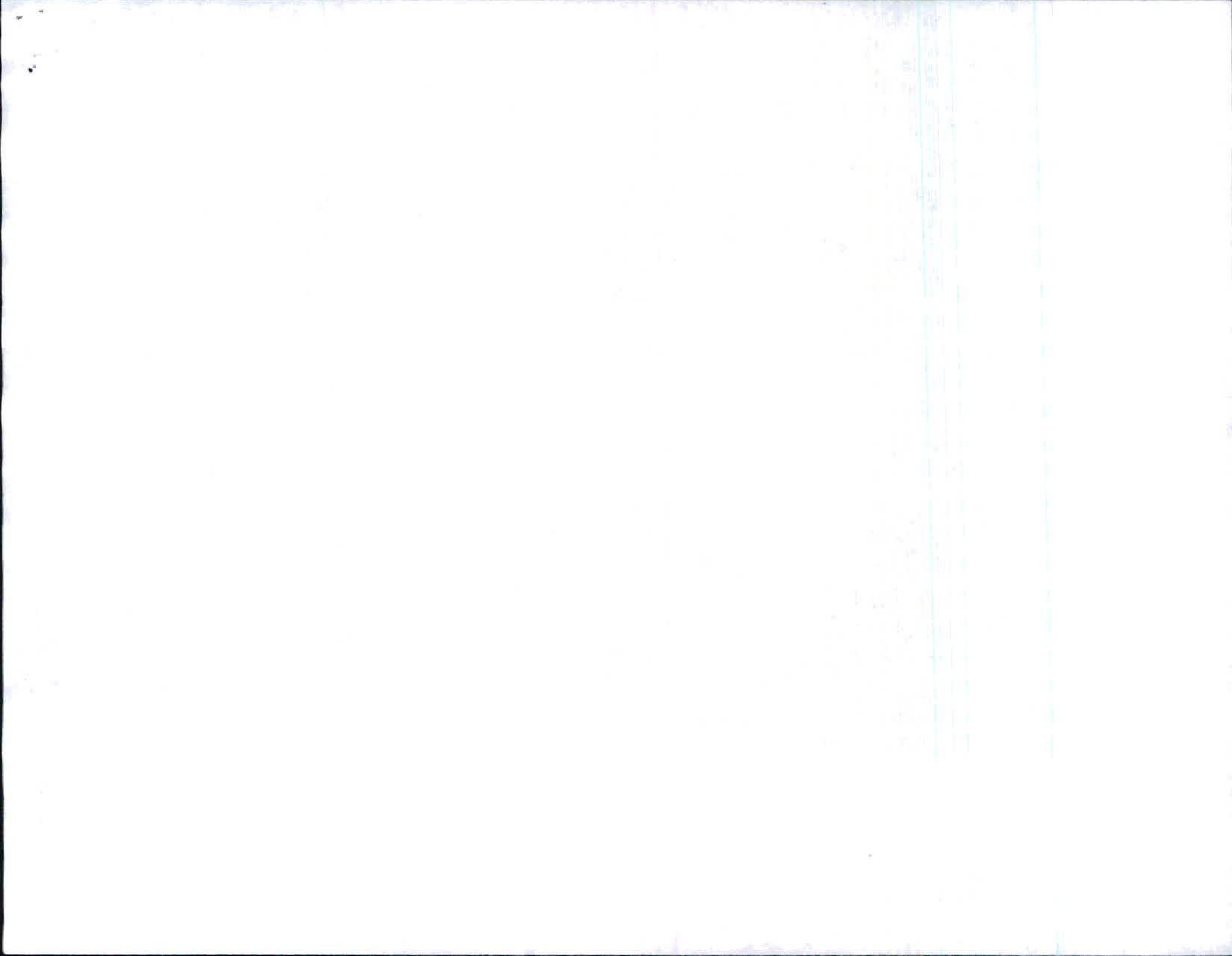
Saddle

B27992 5X

B27887

6X ✓

1X B26972



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Job Number:



Seq. #: Machine Or Operation:

Description:

4.0

D2572

Saddle, Fwd, In



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Saddle, Fwd, In

Pick:

Qty

Part Number

Description

Batch

✓ 1

D2572

Saddle

B27993 9X B28779 3X

5.0

D2573

Saddle, Aft, Out



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Saddle, Aft, Out

Pick:

Qty

Part Number

Description

Batch

\* ✓ 1

D2573

Saddle

B27889 8X B27994 4X

6.0

D2574

Saddle, Aft, In



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Saddle, Aft, In

Pick:

Qty

Part Number

Description

Batch

✓ 1

D2574

Saddle

B27059 2X B27995 7X B28805 3X

7.0

D27361

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Lug Assembly

Pick:

Qty

Part Number

Description

Batch

✓ 1

D2736-1

Bracket

B28889 - ✓

8.0

D27363

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Lug Assembly

Pick:

Qty

Part Number

Description

Batch

✓ 1

D2736-3

Bracket

B28805 - ✓





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Drawing Name: SADDLE KIT

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Job Number:



Seq. #:

Machine Or Operation:

Description:

9.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 48.0000 Each(s)

Set Screw

Pick:

Qty	Part Number	Description	Batch
4	D2747	Socket Head Set Screw	B25011 - ✓

10.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2876	Spacer	B26387 - ✓

11.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2877	Spacer	B26513 21X - ✓

3X B24481 - ✓

12.0

D2968041

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
1	D2968-041	Tow Ring	B28267 8X - ✓

P07/01/12

B29836 4X

13.0

D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Set Screw

Batch: B28032 - ✓





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Job Number:



Seq. #: Machine Or Operation:

Description:

14.0

AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total: 192.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

✓ 16

AN4-6A

Bolt

M102602 - ✓

15.0

AN46A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 48.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

✓ 4

AN4-46A

Bolt

M102114 - ✓

16.0

AN451A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 96.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

✓ 8

AN4-51A

Bolt

M102536 - ✓

17.0

AN612A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 96.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

✓ 8

AN6-12A

Bolt

M10088 - ✓

18.0

AN960JD416

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total: 384.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

✓ 32

AN960JD416

Washer

M102339 - ✓





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Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description:

19.0

AN960JD616

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 96.0000 Each(s)  
Washer

Pick:

Qty	Part Number	Description	Batch
✓ 8	AN960JD616	Washer	M101124- ✓

20.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)  
Washer

Pick:

Qty	Part Number	Description	Batch
✓ 1	AN970-4	Washer	M102380- ✓

21.0

MS21042L4

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total: 348.0000 Each(s)  
Nut

Pick:

Qty	Part Number	Description	Batch
✓ 29	MS21042L4	Nut (or MS21042-4)	M19185- ✓

22.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

23.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: NEW

24.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07/06/15







DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. K10003	REV. C SHEET 1 OF 1
DATE 06.11.07		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	06.11.07	ADD D3533-1	

RELEASED

06.11.13 #

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 205/210/212/412	D205-634-011 D205-634-015
BELL 204	D204-635-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011
D205-641-011	1	1	1
D2570	16	16	16
D2571	1	1	1
D2572	1	1	1
D2573	1	1	1
D2574	1	1	1
D2747	4	4	4
D2876	2	2	2
D2877	2	2	2
D2707-041 (or D2968-041)	1	1	1
D3533-1	2	2	2
AN4-51A	8	8	8
AN4-6A	16	16	16
AN6-12A	8	8	8
AN960JD416	32	32	32
AN960JD616	8	8	8
*AN960JD1016	1	1	1
AN970-4	1	1	1
MS21042-4 (OR L4)	25	25	25

\* REQUIRED WITH D2707-041 ONLY

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ENGINEERING

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SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 29615

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